

Technical Data Sheet



Product name: ReForm™ - rPLA

Version: v3

ReForm is a sustainable initiative within Formfutura to efficiently manage residual extrusion waste streams and re-use them into high-end upcycled filaments. The ideology behind ReForm is to make 3D printing more sustainable – without having to make compromises on material properties – and yet keep it affordable.

ReForm rPLA is based on exactly the same unique formulation as our EasyFil PLA range, but is made out of residual extrusion waste streams which are re-compounded and homogenized into a high-end and easy to print upcycled PLA filament with significant less environmental impact.

Properties	Typical value	Test Method	Test condition
Physical			
Specific gravity	1.24 g/cc	ASTM D1505	-
Melt flow rate	6.0 g/10min	-	-
Water absorption	-	-	-
Moisture absorption	-	-	-
Mechanical			
Impact strength	7.5 KJ/m ²	-	-
Tensile strength	110 Mpa (MD)	ASTM D882	-
Tensile modulus	3310 Mpa (MD)	ASTM D882	-
Elongation at break	160% (MD)	ASTM D882	-
Flexural strength	± 55.2 Mpa	-	-
Flexural modulus	± 2392.5 Mpa	-	-
Hardness	-	-	-
Thermal			
Print temperature	± 180 - 220° C	-	-
Melting temperature	± 210 ± 10° C	-	-
Viscat softening temp.	± 60° C	ISO 306	-
Optical			
Haze	2.1%	ASTM D1003	-
Transmittance	-	-	-
Gloss	90	ASTM D1003	Gloss, 20°

Product details, certifications and compliance	Diameter	Tolerance	Roundness	
HS Code	39169090	1.75mm	± 0.05mm	≥ 95%
REACH compliant	Yes	2.85mm	± 0.10mm	≥ 95%
RoHS certified	Yes			

Formfutura BV	CoC: 69099502	Tel: +31 (0)85 002 0881
Groenestraat 215	VAT: NL857733709B01	Email: info@formfutura.com
6531 HH Nijmegen	EORI: NL857733709	Website: www.formfutura.com
The Netherlands		

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